

The background of the cover is a close-up, low-angle shot of a Valtra tractor's engine compartment. The engine is a complex assembly of metal parts, including a large flywheel and various belts and hoses. The lighting is dramatic, with a strong red and orange glow, suggesting a workshop or a fire. The Valtra logo is visible on the side of the engine housing. In the top right corner, there is a red triangular graphic containing the Valtra logo. The main title is in large, bold, white letters, and the tagline is in a smaller, bold, white font at the bottom right.

**VALTRA**

# **ENGINE OVERHAUL KIT QUICK REFERENCE GUIDE**

[valtra.com](http://valtra.com)

Valtra is a worldwide brand of AGCO

**YOUR  
WORKING  
MACHINE**







# Engine Overhaul Kit

## Quick Reference Guide

Valtra Engine Overhaul Kits provide a high quality, precision matched, cost effective repair solution, containing all the components needed to complete a BASIC engine overhaul. All of the kits have been developed to include key engine components, fully tested and approved, fully branded AGCO. Kit components fulfil the same high quality requirements that are used in the engine factory providing the power to your Valtra tractors. The comprehensive Engine Overhaul Kit range offers a complete value for money package, which separates Valtra from the competition.

### Key benefits

- No compromise on performance
- Reduced oil and fuel consumption
- Covers a comprehensive range of machines offering outstanding value
- Fits first time – saving downtime and hassle
- Comes with full AGCO Parts 12 month warranty

**The Genuine Choice is the only choice!**





**AGCO  
PARTS**  
836662500

TN-9004  
IN-9004

TN-9004  
IN-9004



TYPE	CHASSIS No. / MOTOR No:						VALTRA	Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No.	From Engine No.	To Engine No.	To Serial No.			
<b>OLDER</b>									
500	310 B					V836039027	V836014271	V836115971	
565 Mk2	310 B					V836039027	V836012240	V836115971	
<b>02-SERIES</b>									
502	310 B					V836039027	V836022032	V836115971	
602, 612	311 C					V836439784	V835339234	V836115971	
602T	311 CS					V836439784	V835339234	V836115971	
702	411 B					V836139311	V835339234	V836115971	
702T	411 BS					V836139311	V835339234	V836115971	
702, 712	411 C		24755			V836139423	V836124301	V836115972	
802, 812	411 CS					V836139424	V836124301	V836115972	
902, 912	411 CS					V836139424	V836124301	V836115972	
1102, 1112	411 BS					V836139311	V836124301	V836115972	
1102.1112	411 CS					V836139424	V836124301	V836115972	
<b>03-SERIES</b>									
503	310 B					V836039027	V836022032	V836115971	
703	411 C					V836139423	V835339234	V836115971	
803	411 CS					V836139424	V835339234	V836115971	
903	411 CS					V836139424	V836124301	V836115972	
1103	411 CS					V836139424	V836124301	V836115972	
<b>04-SERIES</b>									
504	310 B					V836039027	V836022032	V836115971	
604	311 C					V836439784	V835339234	V836115971	
604T	311 CS					V836439784	V836438440	V836115971	
<b>05-SERIES</b>									
205	309 D					V836540084	V836538441	V836539064	
305	309 DS					V836540084	V836538441	V836539064	
405	309 DS					V836540084	V836538441	V836539064	
505	311 DS					V836440085	V836136220	V835331372	
605	311 DS					V836440085	V836136220	V835331372	
705	411 DS					V836140036	V836136220	V835331372	
805	411 DS					V836140036	V836136220	V835331372	
905	611 D					V836340268	V836336049	V836316441	





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	MODEL	ENGINE TYPE	From Serial No.	From Engine No.	To Engine No.	To Serial No.			
<b>15-SERIES</b>									
415, 415M	309 DS						V836540084	V836538441	V836539064
615	311 DS						V836440085	V836136220	V835331372
715	411 DS						V836140036	V836136220	V835331372
715M	411 DS						V836140038	V836136220	V835331372
815	411 DS						V836140036	V836136220	V835331372
915	611 D						V836340268	V836336049	V836316441
<b>55-SERIES</b>									
255	320 D	656316		E07034			V836640358	V836647817	V835331372
255	320 D	656316	E07035				V836640358	V836755471	V835331372
355	320 D	656316		E07034			V836640358	V836647817	V835331372
355	320 D	656316	E07035				V836640358	V836755471	V835331372
455	320 DS	656316		E07034			V836640358	V836647817	V835331372
455	320 DS	656316	E07035				V836640358	V836755471	V835331372
555	320 DS	656316		E07034			V836640358	V836647817	V835331372
555	320 DS	656316	E07035				V836640358	V836755471	V835331372
655	411 D						V836140035	V836136220	V835331372
655T	411 DS						V836140035	V836136220	V835331372
755	411 DS						V836140036	V836136220	V835331372
855	411 DS						V836140036	V836136220	V835331372
<b>65-SERIES</b>									
365	320 D	656316		E07034			V836640358	V836647817	V835331372
365	320 D	656316	E07035				V836640358	V836755471	V835331372
365S	320 DS	656316		E07034			V836640358	V836647817	V835331372
365S	320 DS	656316	E07035				V836640358	V836755471	V835331372
465	320 DS	656316		E07034			V836640358	V836647817	V835331372
465	320 DS	656316	E07035				V836640358	V836755471	V835331372
565	320 DS	656316		E07034			V836640358	V836647817	V835331372
565	320 DS	656316	E07035				V836640358	V836755471	V835331372
665	420 D	656316		E07034			V836740465	V836647817	V835331372
665	420 D	656316	E07035				V836740465	V836755471	V835331372
865	420 DS	656316		E07034			V836740465	V836647817	V835331372
865	420 DS	656316	E07035				V836740465	V836755471	V835331372



TYPE	CHASSIS No. / MOTOR No: VALTRA						Engine Overhaul Kit Part Number	Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No.	From Engine No.	To Engine No.	To Serial No.			
<b>100-SERIES</b>									
600	320 D			J17504		V836640358	V836755471	V835331372	
600	320 D		J17505			V836640358	V836764215	V836115972	
600	320 D			L10347		V836640358	V836764215	V836115972	
600	320 DE		L10348			V836662210	V836764215	V836115972	
700, 700L	320 DS			J17504		V836640358	V836755471	V835331372	
700, 700L	320 DS		J17505			V836640358	V836764215	V836115972	
700R	320 DSR			J17504		V836662210	V836755471	V835331372	
700R	320 DSR		J17505			V836662210	V836764215	V836115972	
800, 800L	420 DR			J17504		V836740465	V836755471	V835331372	
800, 800L	420 DR		J17505			V836740465	V836764215	V836115972	
800E	420 DSR			J17504		V836762220	V836755471	V835331372	
800E	420 DSR		J17505			V836762220	V836764215	V836115972	
900, 900L	420 DSR			J17504		V836740465	V836755471	V835331372	
900, 900L	420 DSR		J17505			V836740465	V836764215	V836115972	
900E	420 DSR			J17504		V836762220	V836755471	V835331372	
900E	420 DSR		J17505			V836762220	V836764215	V836115972	
<b>6000-SERIES</b>									
6000	420 D			E07054		V836740288	V836647817	V835331372	
6000	420 D		E07055			V836740288	V836747847	V835331372	
6100	320 DS			E07054		V836640292	V836647817	V835331372	
6100	320 DS		E07055			V836640292	V836747847	V835331372	
6200, 6200LS	420 DSRE			E07054		V836740288	V836647817	V835331372	
6200, 6200LS	420 DSRE		E07055			V836740288	V836747847	V835331372	
6200, 6200LS	420 DSRE		K10201			V836740288	V836764215	V836115972	
6200, 6200LS	420 DSRE			K14993		V836740288	V836764215	V836115972	
6200, 6200LS	420 DSRE		K14994			V836762398	V836764215	V836115972	
6200	44 DT		N19956			V836762398	V836764215	V836115972	
6250 HI	420 DSRE			H06490		V836762398	V836747847	V836115972	
6250 HI	420 DSRE		H06491			V836762398	V836764215	V836115972	
6250 HI	420 DSRE			N19959		V836762398	V836764215	V836115972	
6250 HI	44 DT		N19960			V836762398	V836764215	V836115972	
6300, 6300LS	420 DS			E07054		V836740288	V836647817	V835331372	



TYPE	CHASSIS No. / MOTOR No: VALTRA						Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 		
<b>6000-SERIES CONTINUED</b>								
<b>6300, 6300LS</b>	420 DS		E07055			V836740288	V836747847	V835331372
<b>6300, 6300LS</b>	420 DS		K11155			V836740288	V836764215	V836115972
<b>6300, 6300LS</b>	420 DS			L10005		V836740288	V836764215	V836115972
<b>6300, 6300LS</b>	420 DSRE		L10006			V836740288	V836764215	V836115972
<b>6300, 6300LS</b>	44 DT		N19956			V836762398	V836764215	V836115972
<b>6350 HI</b>	420 DSRE			H06490		V836740288	V836747847	V836115972
<b>6350 HI</b>	420 DSRE		H06491			V836740288	V836764215	V836115972
<b>6350 HI</b>	420 DSRE			N19959		V836740288	V836764215	V836115972
<b>6350 HI</b>	44 DT		N19960			V836762398	V836764215	V836115972
<b>6400, 6400LS</b>	420 DS			E07054		V836740288	V836647817	V835331372
<b>6400, 6400LS</b>	420 DS		E07055			V836740288	V836747847	V835331372
<b>6400, 6400LS</b>	420 DS		K10176			V836740288	V836764215	V836115972
<b>6400, 6400LS</b>	420 DS			K15008		V836740288	V836764215	V836115972
<b>6400, 6400LS</b>	420 DW		K15009			V836740288	V836764215	V836115972
<b>6400, 6400LS</b>	420 DWRE		L10019			V836740288	V836764215	V836115972
<b>6400</b>	44 ET		N10362			V836762398	V836764215	V836115972
<b>6550 HI</b>	420 DWRE			H06490		V836740288	V836747847	V836115972
<b>6550 HI</b>	420 DWRE		H06491			V836740288	V836764215	V836115972
<b>6550 HI</b>	420 DWRE			N11770		V836740288	V836764215	V836115972
<b>6550 HI</b>	44 ET		N11771			V836762398	V836764215	V836115972
<b>6600, 6600E</b>	420 DS			E07054		V836740288	V836647817	V835331372
<b>6600, 6600E</b>	420 DS		E07055			V836740288	V836755471	V835331372
<b>6650 HI</b>	420 DWRE			H06490		V836740288	V836747847	V836115972
<b>6650 HI</b>	420 DWRE		H06491			V836740288	V836764215	V836115972
<b>6750 HI</b>	420 DWRIE			H06490		V836740288	V836747847	V836115972
<b>6750 HI</b>	420 DWRIE		H06491			V836740288	V836764215	V836115972
<b>6800</b>	420 DWI		K10683			V836740288	V836764215	V836115972
<b>6800</b>	420 DWI			L10009		V836740288	V836764215	V836115972
<b>6800</b>	420 DWRIE		L10010			V836740288	V836764215	V836115972
<b>6850 HI</b>	420 DWRIE			H06490		V836740288	V836747847	V836115972
<b>6850 HI</b>	420 DWRIE		H06491			V836740288	V836764215	V836115972
<b>6850 HI</b>	420 DWRIE			P10343		V836740288	V836764215	V836115972
<b>6850 HI</b>	44 EWI		P10344			V836762503	V836764215	V836115972
<b>6900</b>	620 DRE					V836840794	V836864481	V836840101





TYPE	CHASSIS No. / MOTOR No: VALTRA						Engine Overhaul Kit Part Number	Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No. 	From Engine No. 	To Engine No.	To Serial No. 			
<b>8000-SERIES</b>									
8000, 8000LS	620 D					V836840794	V836864481	V836840101	
8050, 8050E,	620 DS/DSR			L10240		V836840794	V836864481	V836840101	
8050, 8050E,	620 DSRE		L10241			V836862101	V836864481	V836840101	
8050	66 EWA		N12153			V836862101	V836864481	V836840101	
8050 HI	620 DSRE			N12128		V836862101	V836864481	V836840101	
8050 HI	66 EWA		N12129			V836862101	V836864481	V836840101	
8100, 8100E, 8100LS	620 D					V836840794	V836864481	V836840101	
8150, 8150E, 8150LS	620 DS/DSR			L10725		V836840794	V836864481	V836840101	
8150, 8150E, 8150LS	620 DSRE		L10726			V836862101	V836864481	V836840101	
8150	66 EWA		N13239			V836862101	V836864481	V836840101	
8150 HI	620 DSRE			N12128		V836862101	V836864481	V836840101	
8150 HI	66 EWA		N12129			V836862101	V836864481	V836840101	
8200, 8200E	634 D					V836840795	V836864481	V836840101	
8300	612 D					V836339722	V836347902	V836340257	
8350 HI	620 DSRIE					V836840794	V836864479	V836840627	
8400, 8400E	620 DS			L10225		V836840794	V836864481	V836840101	
8400, 8400E	620 DSIE		L10226			V836840794	V836864481	V836840101	
8450, 8450E	620 DW			L10746		V836840794	V836864484	V836840627	
8450, 8450E	620 DWRE		L10747			V836840794	V836864484	V836840627	
8450 HI	620 DWRE					V836840794	V836864484	V836840627	
8550, 8550E	634 DS			L10731		V836840795	V836864484	V836840627	
8550, 8550E	634 DSR		L10732			V836840795	V836864484	V836840627	
8550 HI	634 DSRE					V836840795	V836864484	V836840627	
8600	612 DS					V836339722	V836347902	V836340257	
8750, 8750E	634 DS			G06421		V836840795	V836855942	V836840627	
8750, 8750E	634 DS		G06422			V836840795	V836864484	V836840627	
8800	634 DS					V836840795	V836347902	V836340257	
8850	634 DS					V836840795	V836347902	V836340257	
8950 HI	634 DSBIE					V836840795	V836864478	V836840627	



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<b>A-SERIES</b>									
A65	320 DE					V836662210	V836764215	V836115972	
A72, A72L	33 DTA					V836662610	V836766976	V836762631	
A75	320 DSRE			P01000		V836662210	V836764215	V836115972	
A75	33 DT		P01001			V836662210	V836764215	V836115972	
A75N	33 DT					V836662210	V836764215	V836115972	
A75L	33 DT					V836662210	V836764205	V836115972	
A82	44 DTA					V836762472	V836766976	V836762631	
A82L	33 DTA					V836662610	V836766976	V836762631	
A83H	33 CTA					V837079192	V836766976	V836762631	
A85	420 DSRE			N19163		V836762220	V836764215	V836115972	
A85	44 DT		N19164			V836762220	V836764215	V836115972	
A85N	44 DT					V836762220	V836764215	V836115972	
A85L	33 DTA					V836662610	V836764205	V836115972	
A92	44 DTA					V836762472	V836766976	V836762631	
A92L	33 DTA					V836662610	V836766976	V836762631	
A93H	33 CTA					V837079192	V836766976	V836762631	
A95	420 DSRE			N19163		V836762220	V836764215	V836115972	
A95	44 DT		N19164			V836762220	V836764215	V836115972	
A95N	44 DT					V836762220	V836764215	V836115972	
A95L	33 DTA					V836662610	V836764205	V836115972	
<b>C-SERIES</b>									
C90	44 DT					V836762398	V836766976	V836762631	
C100	44 DT					V836762398	V836766976	V836762631	
C110	44 DTA					V836762503	V836766976	V836762631	
C120, C120E	44 EWA					V836762503	V836766976	V836762631	
C130	44 EWA					V836762503	V836766976	V836762631	
C150	44 EWA					V836762503	V836766976	V836762631	
<b>M-SERIES, XM-SERIES</b>									
M120, M120E	44 EWA					V836762503	V836766976	V836762631	
M130, XM130	44 EWA					V836762503	V836766976	V836762631	
M150, XM150	44 EWA					V836762503	V836766976	V836762631	





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	MODEL	ENGINE TYPE	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 			

**N-SERIES**

<b>N91C, N91H</b>	44 DT					V836762398	V836766976	V836762631
<b>N101C, N101H</b>	44 DTA			T04003		V836762503	V836766976	V836762631
<b>N101C, N101H</b>	44 CTA		T04004			V837062665	V836766976	V836762631
<b>N111C, N111H</b>	44 DTA			T04003		V836762503	V836766976	V836762631
<b>N111EH</b>	44 DTA			T04003		V836762503	V836766976	V836762631
<b>N111EH</b>	44 CWA		T04004			V837062665	V836766976	V836762631
<b>N111ELS</b>	44 CWA		T04004			V837062665	V836766976	V836762631
<b>N121H, N121LS</b>	44 CWA					V837062665	V836766976	V836762631
<b>N141H, N141LS</b>	49 CWA					V837062666	V836766976	V836762631
<b>N82H</b>	44 DTA					V836762472	V836766976	V836762631
<b>N92H</b>	44 DTA					V836762472	V836766976	V836762631
<b>N122D, N122V</b>	44 CWA					V837062665	V836766976	V836762631
<b>N142D, N142V</b>	49 CWA					V837062666	V836766976	V836762631
<b>N93H</b>	33 AWI					V837079716	V837074393	V836762631
<b>N103H</b>	33 AWI					V837079716	V837074393	V836762631
<b>N103.4H</b>	44 AWI					V837079644	V837074392	V837079639
<b>N113H</b>	44 AWI					V837079644	V837074392	V837079639
<b>N123D, N123H, N123V</b>	49 AWI					V837079649	V837074392	V837079639
<b>N143D, N143H, N143V</b>	49 AWI					V837079649	V837074392	V837079639
<b>N163D, N163V</b>	49 AWI					V837079649	V837074392	V837079639
<b>N104</b>	44 AWF					V837091158	V837091165	V837079639
<b>N114E</b>	44 AWF					V837091158	V837091165	V837079639
<b>N124</b>	44 AWF					V837091158	V837091165	V837079639
<b>N134</b>	49 AWF					V837079940	V837091165	V837079639
<b>N154E</b>	49 AWF					V837079940	V837091165	V837079639
<b>N174</b>	49 AWF					V837079940	V837091165	V837079639



TYPE	CHASSIS No. / MOTOR No: VALTRA						Engine Overhaul Kit Part Number	Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No. 	From Engine No. 	To Engine No. 	To Serial No. 			
<b>T-SERIES</b>									
<b>T120</b>	620 DSRE			N12649			V836862101	V836866631	V836840627
<b>T120</b>	66 ET		N12650				V836862101	V836866732	V836840627
<b>T120C, T120CH</b>	66 ET						V836862101	V836866732	V836840627
<b>T130</b>	620 DSRE			N12649			V836862101	V836866631	V836840627
<b>T130</b>	66 ET		N12650				V836862101	V836866732	V836840627
<b>T130C, T130CH</b>	66 ET						V836862101	V836866732	V836840627
<b>T140E</b>	620 DSRAE			N12649			V836840794	V836866631	V836840627
<b>T140E</b>	66 ETA		N12650				V836862512	V836866732	V836840627
<b>T140EC, T140ECH</b>	66 ETA						V836862512	V836866732	V836840627
<b>T150, T150C, T150CH</b>	66 ETA						V836862512	V836866732	V836840627
<b>T160</b>	620 DSRAE			N12649			V836840794	V836866631	V836840627
<b>T160</b>	66 ETA		N12650				V836862512	V836866732	V836840627
<b>T160</b>	66 CTA		R14850				V837062645	V836867092	V836840627
<b>T160C, T160CH</b>	66 ETA						V836862512	V836866732	V836840627
<b>T170</b>	634 DSRAE			N12649			V836840795	V836866632	V836840627
<b>T170</b>	74 ETA		N12650				V836862475	V836867092	V836840627
<b>T170</b>	74 CTA		S05049				V837062648	V836867092	V836840627
<b>T170C, T170CH</b>	74 ETA			S02508			V836862475	V836867092	V836840627
<b>T170C, T170CH</b>	74 CTA		S02509				V837062648	V836867092	V836840627
<b>T180</b>	74 ETA			N12649			V836862475	V836866632	V836840627
<b>T180</b>	74 ETA		N12650				V836862475	V836867092	V836840627
<b>T180</b>	74 ETA			S05064			V836862475	V836867092	V836840627
<b>T180</b>	74 CTA		S05065				V837062648	V836867092	V836840627
<b>T190</b>	74 ETA			N12649			V836862475	V836866632	V836840627
<b>T190</b>	74 ETA		N12650				V836862475	V836867092	V836840627
<b>T190</b>	74 ETA			S02469			V836862475	V836867092	V836840627





TYPE	CHASSIS No. / MOTOR No: VALTRA						Engine Overhaul Kit Part Number	Water Pump No.	Water Pump Repair Kit No.
	MODEL	ENGINE TYPE	From Serial No.	From Engine No.	To Engine No.	To Serial No.			



T-SERIES (continued)

T190	74 CTA		S02470			V837062648	V836867092	V836840627
T121C, T121H	66 CTA			T13069		V837062645	V836867092	V836840627
T121C, T121H	66 CTA		T13070			V837079539	V836867092	V836840627
T131C, T131H	66 CTA			T13069		V837062645	V836867092	V836840627
T131C, T131H	66 CTA		T13070			V837079539	V836867092	V836840627
T151EH, T151ELS	66 CTA			T13069		V837062645	V836867092	V836840627
T151EH, T151ELS	66 CTA		T13070			V837079539	V836867092	V836840627
T161C, T161H, T161LS	66 CTA			T13069		V837062645	V836867092	V836840627
T161C, T161H, T161LS	66 CTA		T13070			V837079539	V836867092	V836840627
T171C, T171H, T171LS	74 CTA					V837062648	V836867092	V836840627
T191H, T191LS	74 CTA					V837062648	V836867092	V836840627
T132D, T132V	66 CTA					V837079539	V836867092	V836840627
T152D, T152V	66 CTA					V837079539	V836867092	V836840627
T162D, T162EV	66 CTA					V837079539	V836867092	V836840627
T172D, T172V	66 CTA					V837079539	V836873474	V836840627
T182D, T182V	74 CTA					V837062648	V836873474	V836840627
T202D, T202V	74 CTA					V837062648	V836873474	V836840627
T133H	66 AWI					V837079626	V836874055	V836840627
T153D, T153H, T153V	66 AWI					V837079626	V836874055	V836840627
T163ED, T163EV	74 AWI					V837079468	V836874055	V836840627
T173H	74 AWI					V837079468	V836874055	V836840627
T183D, T183V	74 AWI					V837079468	V836874055	V836840627
T193H	74 AWI					V837079468	V836874055	V836840627
T203D	74 AWI					V837079468	V836874055	V836840627
T213V	74 AWI					V837079468	V836874055	V836840627
T144	66 AWF					V837079924	V837091112	V837079838
T154	66 AWF					V837079924	V837091112	V837079838
T174E	74 AWF					V837079860	V837091112	V837079838
T194	74 AWF					V837079860	V837091112	V837079838
T214	74 AWF					V837079860	V837091112	V837079838
T234	74 AWF					V837079860	V837091112	V837079838



TYPE	CHASSIS No. / MOTOR No:						VALTRA	
MODEL	ENGINE TYPE	From Serial No.	From Engine No.	To Engine No.	To Serial No.	Engine Overhaul Kit Part Number	Water Pump No.	Water Pump Repair Kit No.

**S-SERIES**

S230	645 ESBAE					V836862439	V836859202	V836862271
S240	84 ETA					V836862439	V836859202	V836862271
S260	645 ESBAE					V836862439	V836859202	V836862271
S280	84 ETA					V836862439	V836859202	V836862271
S232	84 CTA					V837079481	V836867723	V837079108
S262	84 CTA					V837079481	V836867723	V837079108
S292	84 CTA					V837079481	V836867723	V837079108
S322	84 CTA					V837079481	V836867723	V837079108
S352	84 CTA					V837079481	V836867723	V837079108
S233	84 AWI					V837079675	V836867723	V837079108
S263	84 AWI					V837079675	V836867723	V837079108
S293	84 AWI					V837079675	V836867723	V837079108
S323	84 AWI					V837079675	V836867723	V837079108
S353	84 AWI					V837079675	V836867723	V837079108
S274	84 AWF					V837079877	V837079853	V837079871
S294	84 AWF					V837079877	V837079853	V837079871
S324	84 AWF					V837079877	V837079853	V837079871
S354	84 AWF					V837079877	V837079853	V837079871
S374	84 AWF					V837079877	V837079853	V837079871





# Parts overview for engine overhaul kits

## Kit: V836039027

Quantity	Part number	Description
3	V836015548	PISTON
3	V836006525	LINER
3	V837091164	CONROD BEARING
4	V836006671	MAIN BEARING
1	V836015738	ENGINE GASKET KIT

## Kit: V836139311

Quantity	Part number	Description
4	V836115896	PISTON
4	V836110233	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836130093	ENGINE GASKET KIT
1	V836122208	OIL FILTER

## Kit: V836139423

Quantity	Part number	Description
4	V835316177	PISTON
4	V835322787	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836130370	ENGINE GASKET KIT

## Kit: V836139424

Quantity	Part number	Description
4	V836330700	PISTON
4	V835322787	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836130370	ENGINE GASKET KIT

## Kit: V836140035

Quantity	Part number	Description
4	V835316177	PISTON
4	V835322787	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836131371	ENGINE GASKET KIT

## Kit: V836140036

Quantity	Part number	Description
4	V836330700	PISTON
4	V835322787	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836131371	ENGINE GASKET KIT

## Kit: V836140038

Quantity	Part number	Description
4	V836330700	PISTON
4	V835322787	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836131971	ENGINE GASKET KIT

## Kit: V836339722

Quantity	Part number	Description
6	V836340071	PISTON
6	V836336331	LINER
6	V837062996	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836339671	ENGINE GASKET KIT

## Kit: V836340268

Quantity	Part number	Description
6	V835316177	PISTON
6	V835322787	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836331748	ENGINE GASKET KIT

## Kit: V836439784

Quantity	Part number	Description
3	V835316177	PISTON
3	V835322787	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836416917	ENGINE GASKET KIT

**Kit: V836440085**

Quantity	Part number	Description
3	V836330700	PISTON
3	V835322787	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836431369	ENGINE GASKET KIT
1	V836479591	OIL FILTER

**Kit: V836540084**

Quantity	Part number	Description
3	V836531922	PISTON
3	V836536827	LINER
3	V837091164	CONROD BEARING
4	V836006671	MAIN BEARING
2	V836112632	THRUST WASHER
1	V836374625	BEARING BUSH
1	V836539066	ENGINE GASKET KIT
1	V836579590	OIL FILTER

**Kit: V836640292**

Quantity	Part number	Description
3	V836640073	PISTON
3	V836673191	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836640290	ENGINE GASKET KIT
1	V836479591	OIL FILTER

**Kit: V836640358**

Quantity	Part number	Description
3	V836640073	PISTON
3	V836673191	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836640356	ENGINE GASKET KIT
1	V836479591	OIL FILTER

**Kit: V836662210**

Quantity	Part number	Description
3	V836659702	PISTON
3	V836673191	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836640356	ENGINE GASKET KIT
1	V836479591	OIL FILTER

**Kit: V836740288**

Quantity	Part number	Description
4	V836640073	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740281	ENGINE GASKET KIT
1	V836179593	OIL FILTER

**Kit: V836740465**

Quantity	Part number	Description
4	V836640073	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740333	ENGINE GASKET KIT

**Kit: V836762220**

Quantity	Part number	Description
4	V836659702	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740333	ENGINE GASKET KIT

**Kit: V836762398**

Quantity	Part number	Description
4	V836659702	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740281	ENGINE GASKET KIT
1	V836179593	OIL FILTER

**Kit: V836762472**

Quantity	Part number	Description
4	V836666103	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836179154	MAIN BEARING
1	V836740333	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836762503**

Quantity	Part number	Description
4	V836666103	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740281	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836840794**

Quantity	Part number	Description
6	V836640073	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836840238	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836840795**

Quantity	Part number	Description
6	V836840596	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836840238	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836862101**

Quantity	Part number	Description
6	V836659702	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836840238	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836862439**

Quantity	Part number	Description
6	V836866182	PISTON
6	V836867048	LINER
6	V837062996	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V836862443	ENGINE GASKET KIT
1	V836862582	OIL FILTER

**Kit: V836862475**

Quantity	Part number	Description
6	V836866181	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836840238	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V836862512**

Quantity	Part number	Description
6	V836666103	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836840238	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837062645**

Quantity	Part number	Description
6	V837074081	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837062644	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837062648**

Quantity	Part number	Description
6	V837074082	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837062644	ENGINE GASKET KIT
1	V836679586	OIL FILTER



**Kit: V837062665**

Quantity	Part number	Description
4	V837070068	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V836740281	ENGINE GASKET KIT

**Kit: V837062666**

Quantity	Part number	Description
4	V837070041	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	THRUST WASHER
1	V836740281	ENGINE GASKET KIT

**Kit: V837079192**

Quantity	Part number	Description
3	V837070068	PISTON
3	V836673191	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079504	ENGINE GASKET KIT
1	V836479591	OIL FILTER

**Kit: V837079468**

Quantity	Part number	Description
6	V837074082	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079467	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079481**

Quantity	Part number	Description
6	V837081596	PISTON
6	V836867048	LINER
6	V837062996	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837062628	ENGINE GASKET KIT
1	V836862582	OIL FILTER

**Kit: V837079539**

Quantity	Part number	Description
6	V837074081	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837062644	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079626**

Quantity	Part number	Description
6	V837074081	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079625	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079644**

Quantity	Part number	Description
4	V837074081	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079643	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079649**

Quantity	Part number	Description
4	V837074082	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079648	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079675**

Quantity	Part number	Description
6	V837081596	PISTON
6	V836867048	LINER
6	V837062996	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079674	ENGINE GASKET KIT
1	V836862582	OIL FILTER

**Kit: V837079716**

Quantity	Part number	Description
3	V837074081	PISTON
3	V836673191	LINER
3	V836179781	CONROD BEARING
3	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079714	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079860**

Quantity	Part number	Description
6	V837074082	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079862	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079877**

Quantity	Part number	Description
6	V837086083	PISTON
6	V836867048	LINER
6	V837062996	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079882	ENGINE GASKET KIT
1	V836862582	OIL FILTER

**Kit: V837079924**

Quantity	Part number	Description
6	V837074081	PISTON
6	V836673191	LINER
6	V836179781	CONROD BEARING
6	V836840944	MAIN BEARING
1	V836879152	MAIN BEARING
1	V837079862	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837079940**

Quantity	Part number	Description
4	V837074082	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079942	ENGINE GASKET KIT
1	V836679586	OIL FILTER

**Kit: V837091158**

Quantity	Part number	Description
4	V837074081	PISTON
4	V836673191	LINER
4	V836179781	CONROD BEARING
4	V836655514	MAIN BEARING
1	V836679154	MAIN BEARING
1	V837079942	ENGINE GASKET KIT
1	V836679586	OIL FILTER



